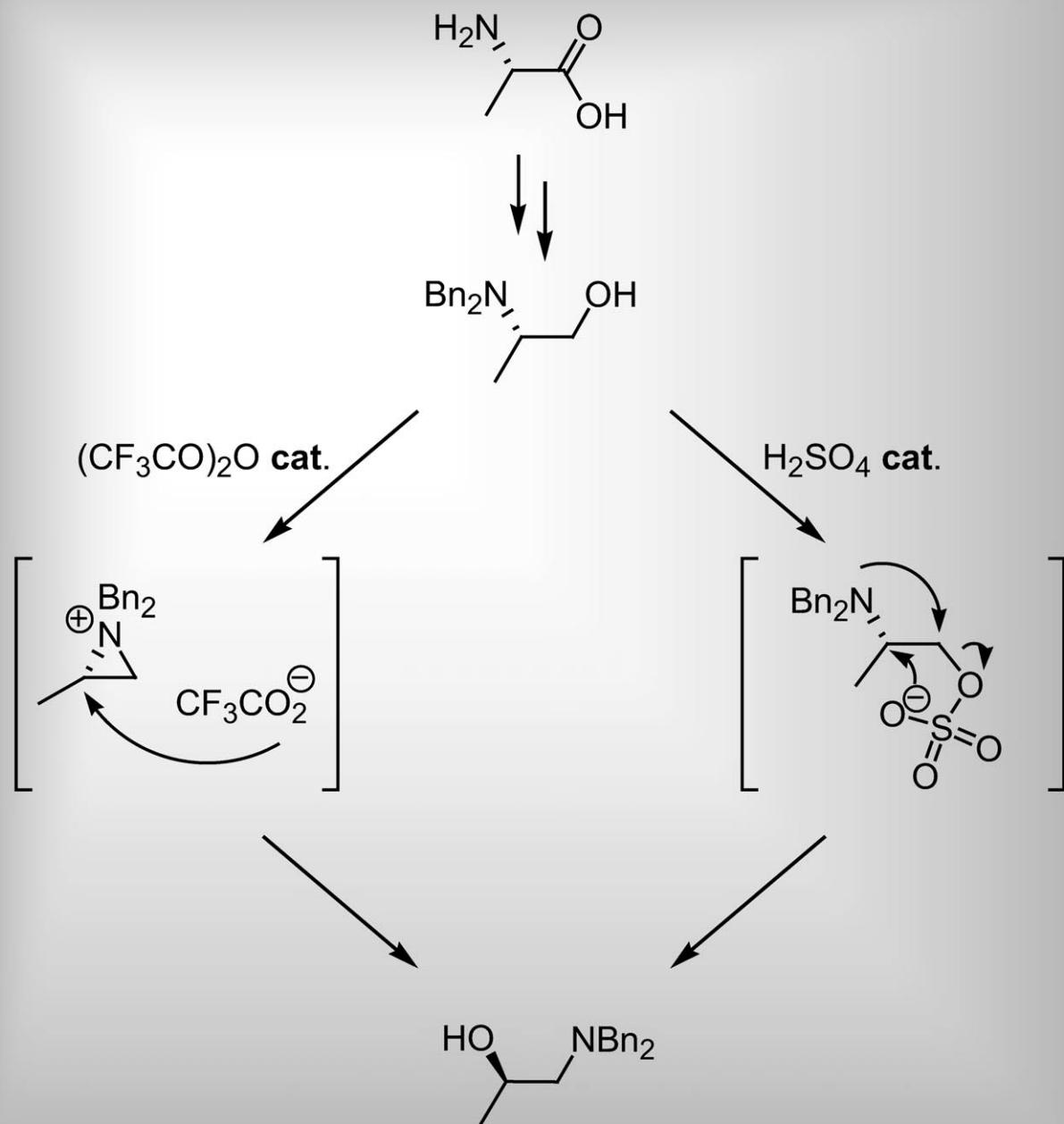


## Highly Enantioselective Synthesis of Linear $\beta$ -Amino Alcohols

Thomas-Xavier Métro, Domingo Gomez Pardo,\* and Janine Cossy\*<sup>[a]</sup>

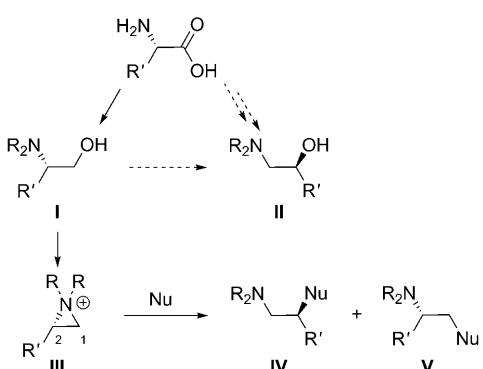


**Abstract:**  $\beta$ -Amino alcohols derived from  $\alpha$ -amino acids have been extensively used as a powerful source of chirality. Transforming the alcohol moiety into a good leaving group has allowed the rearrangement of these  $\beta$ -amino alcohols and the introduction of a large number of nucleophiles through the anchimeric participation of the nitrogen atom. An overview on the recent progress realized on the rearrangement of these  $\beta$ -amino alcohols in the presence of  $(CF_3CO)_2O$  and  $H_2SO_4$  is reported.

**Keywords:** amino alcohols • aziridinium • rearrangement • sulfuric acid • trifluoroacetic anhydride

## Introduction

$\beta$ -Amino alcohols are present in a great variety of natural products and/or biologically active compounds.<sup>[1]</sup> Those derived from  $\alpha$ -amino acids have been widely used in asymmetric synthesis, both as chiral auxiliaries and ligands.<sup>[2]</sup> Even though  $\beta$ -amino alcohols of type **I** can be easily obtained by reduction and *N,N*-alkylation of naturally occurring  $\alpha$ -amino acids,  $\beta$ -amino alcohols of type **II** cannot be issued from  $\alpha$ -amino acids in a straightforward manner (Scheme 1). However, it has been demonstrated in early work that transforming the alcohol moiety of  $\beta$ -amino alcohols of type **I** into a good leaving group led to the formation



Scheme 1. Rearrangement of  $\beta$ -amino alcohols of type **I** via an aziridinium intermediate.

of an aziridinium intermediate of type **III**, which can be attacked by a nucleophile to produce the rearranged  $\beta$ -amino alcohol of type **IV**.<sup>[3]</sup> Consequently, one could perceive that  $\beta$ -amino alcohols of type **II** could be obtained by the rearrangement of  $\beta$ -amino alcohols of type **I** through the nucleophilic attack of an oxygenated nucleophile on aziridinium intermediate **III** (Scheme 1).

As aziridinium intermediates of type **III** possesses two electrophilic positions, a nucleophilic attack on positions C1 and C2 would lead to the formation of both products **IV** and **V**. The proportions of compounds **IV** and **V** depends on the nucleophile, the R' substituent, and, to a lesser extent, on the solvent and temperature. When oxygenated nucleophiles such as alcohols or phenols are used, a mixture of both compounds **IV** and **V** have always been observed.<sup>[4]</sup>

## Enantioselective Rearrangement of $\beta$ -Amino Alcohols of Type **I** to $\beta$ -Amino Alcohols of Type **II**

The regioselectivity of the rearrangement induced by nucleophilic attack on the aziridinium has been solved by using  $(CF_3CO)_2O$  as the activating reagent. Thus, treating  $\beta$ -amino alcohols **I** with  $(CF_3CO)_2O$  and  $Et_3N$  in THF followed by the addition of NaOH produced  $\beta$ -amino alcohols of type **II** in a regio-, stereo-, and enantioselective one-pot process.<sup>[5]</sup> When *N,N*-dibenzylamino alcohols **1a–j** were treated with  $(CF_3CO)_2O$  (1.5 equiv) and  $Et_3N$  (2.0 equiv) and heated at 100°C for a period of 2 h under microwave irradiation,<sup>[6]</sup> followed by the addition of NaOH (3.75 N), the corresponding *N,N*-dibenzylamino alcohols **2a–j** were isolated in good yields and *ee*'s (Table 1). It is worth noting that the rearrangement of amino-1,3-diol **1h** furnished amino-1,2-diol **2h** in 66% yield indicating that the process is very regio- and diastereoselective. Even for  $\beta$ -amino alcohols of type **I** possessing a quaternary center, the rearrangement was highly stereoselective as **2j** was isolated in 63% yield and 88% enantiomeric excess (*ee*) from **1j** (91% *ee*) with almost no loss of chirality.

*N*-Alkyl groups have almost no influence on the rearrangement, as *N,N*-diallylamino alcohol **1k** and *N,N*-dimethylamino alcohol **1l** were rearranged to  $\beta$ -amino alcohols **2k** and **2l** in 85% and 72% yield, and in 99% and 95% *ee*, respectively (Table 2).

The stereospecificity of this rearrangement can be explained by the formation of aziridinium intermediate **C**, which would result from an intramolecular nucleophilic attack (S<sub>N</sub>i) of the lone pair of the nitrogen of amino ester **B** on the carbon atom bearing the trifluoroacetate group (Scheme 2). The latter would be issued from the  $Et_3N$  deprotonation of ammonium trifluoroacetate ester **A** obtained by treatment of  $\beta$ -amino alcohol **I** with  $(CF_3CO)_2O$ . A trifluoroacetate anion could then attack the more substituted carbon atom of the aziridinium **C** to produce the rearranged  $\beta$ -aminoester **D**. As the formation of the aziridinium inter-

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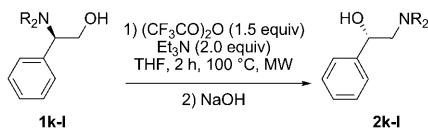
Table 1. Rearrangement of  $\beta$ -amino alcohols of type **I** in the presence of a stoichiometric amount of  $(CF_3CO)_2O$  and  $Et_3N$ .

Entry	Substrates	Products	Yield [%]	ee [%]		
					1) $(CF_3CO)_2O$ (1.5 equiv) $Et_3N$ (2.0 equiv) THF, 100 °C, 2 h, MW	2) NaOH (8 equiv), RT
1	<b>1a-j</b>	<b>2a-j</b>	99 <sup>[a]</sup>	99		
2	<b>1b</b>	<b>2b</b>	88	99		
3	<b>1c</b>	<b>2c</b>	82	—		
4	<b>1d</b>	<b>2d</b>	99	99		
5	<b>1e</b>	<b>2e</b>	97	99		
6	<b>1f</b>	<b>2f</b>	76	99		
7	<b>1g</b>	<b>2g</b>	93	99		
8	<b>1h</b>	<b>2h</b>	66 <sup>[b]</sup>	99		
9	<b>1i</b>	<b>2i</b>	97 <sup>[c]</sup>	—		
10	<b>1j</b> (91% ee)	<b>2j</b>	63 <sup>[d]</sup>	88		

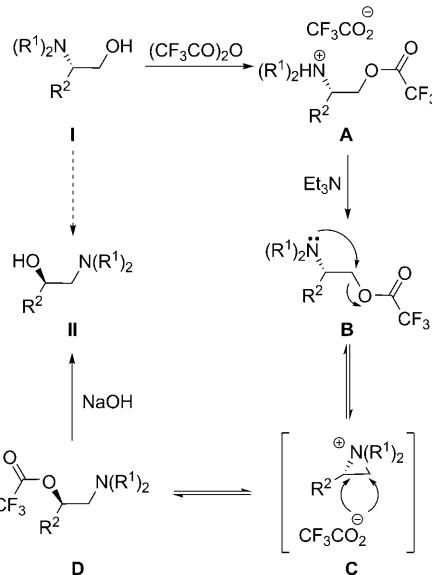
[a]  $CF_3(CO)_2O$  (3.0 equiv),  $Et_3N$  (4.0 equiv), reflux, 37 h. [b]  $CF_3(CO)_2O$  (1.1 equiv),  $Et_3N$  (2.0 equiv). [c]  $CF_3(CO)_2O$  (3.0 equiv),  $Et_3N$  (4.0 equiv). [d]  $CF_3(CO)_2O$  (2.0 equiv),  $Et_3N$  (3.0 equiv), RT, 48 h.

mediate **C** and the nucleophilic attack of the trifluoroacetate anion are reversible processes, both intermediates **B** and **D** are in equilibrium, and the secondary trifluoroacetate ester **D** is the thermodynamic product. Saponification of this ester completes the reaction, thus generating  $\beta$ -amino alcohol **II** (Scheme 2). As the rearranged  $\beta$ -amino alcohols were obtained with high ee's, the formation of a planar carbocation intermediate has been excluded.

Table 2. Influence of the *N*-alkyl group on the rearrangement.

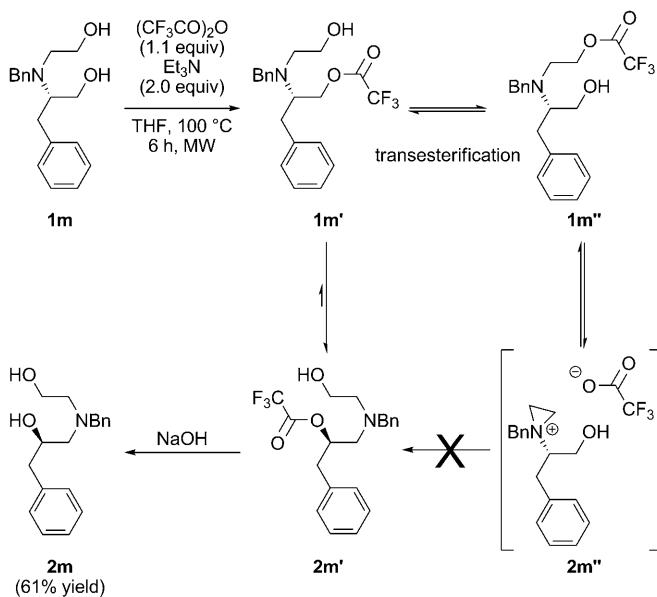


Entry	R	Yield [%]	ee [%] (configuration)
1	Allyl ( <b>2k</b> )	85	99 (S)
2	Me ( <b>2l</b> )	72	95 (S)



Scheme 2. Mechanism of the rearrangement of  $\beta$ -amino alcohols of type **I** in the presence of stoichiometric amounts of  $(CF_3CO)_2O$  and  $Et_3N$ .

To further understand the influence of *N*-alkyl groups on the rearrangement,  $\beta$ -amino alcohol **1m**, possessing a 2-hydroxyethyl group fixed on the nitrogen atom, was treated with  $(CF_3CO)_2O$  (1.1 equiv) and  $Et_3N$  (2.0 equiv) in THF at 100 °C for 6 h under microwave irradiation. After addition of NaOH, the rearranged  $\beta$ -amino alcohol **2m** was obtained in 61% yield (Scheme 3). Although this result showed the feasibility of the rearrangement of *N*-2-hydroxyethyl  $\beta$ -amino alcohols, the possible mechanism of this particular case was intriguing. If the previously postulated mechanism intervened in the rearrangement, a mixture of the trifluoroacetates **1m'** and **1m''** should be formed as the two primary hydroxy groups should be esterified with similar rates (Scheme 3). Upon heating, trifluoroacetate **1m'** would rearrange into trifluoroacetate **2m'**, whereas trifluoroacetate **1m''** would form the aziridinium **2m''**. Nucleophilic attack of the aziridinium intermediate **2m''** by a trifluoroacetate anion cannot directly produce the rearranged amino ester **2m'**, but only the amino ester **1m''**, which would release the starting  $\beta$ -amino alcohol **1m** after saponification. As the starting  $\beta$ -amino alcohol **1m** was absent from the crude after saponification, this observation led us to put forward two hypotheses. First, amino esters **1m'** and **1m''** would be in equilibrium due to a transesterification reaction. Second,

Scheme 3. Hypotheses on the rearrangement of the  $\beta$ -amino alcohols **1m**.

as amino esters **1m'** and **2m'** are also in equilibrium through rearrangement, amino ester **2m'** would be the more stable compound of the overall process and therefore the thermodynamic product.

If one considers that a transesterification could also take place between the rearranged amino ester **2m'** and the starting amino alcohol **1m**, the use of substoichiometric quantities of  $(CF_3CO)_2O$  should be sufficient to obtain complete conversion of  $\beta$ -amino alcohol **1m**. Experimental conditions using  $(CF_3CO)_2O$  as a catalyst were therefore devised.<sup>[7]</sup> Thus, when  $\beta$ -amino alcohol **1a** was treated with  $(CF_3CO)_2O$  (0.2 equiv) in THF for 2 h at 180 °C under microwave irradiation, followed by the addition of NaOH (0.3 equiv),  $\beta$ -amino alcohol **2a** was obtained in 98% yield and 99% *ee*. These conditions were then applied to the  $\beta$ -amino alcohols **1a–h** (Table 3). The reaction proved to be general,<sup>[8]</sup> as the yields and *ee*'s of the rearranged products were very similar to those obtained when the stoichiometric conditions were used. It is worth noting that under catalytic conditions, no  $Et_3N$  is needed, avoiding possible side reactions between  $Et_3N$  and  $(CF_3CO)_2O$ .<sup>[9]</sup>

The formation of  $\beta$ -amino alcohols of type **II** from  $\beta$ -amino alcohols of type **I** under catalytic conditions without any  $Et_3N$  could be explained by the formation of a catalytic amount of ammonium trifluoroacetate ester **A**, which could be deprotonated by any tertiary amines present in the reaction media (and most probably compounds of type **I**, **II**, **B**, or **D**). An  $S_N2$  intramolecular substitution by the *N,N*-di-alkylamine functionality in **B** could form aziridinium **C**, liberating a trifluoroacetate anion in the reaction media (Scheme 4). This latter anion could attack the more substituted carbon atom of aziridinium **C**, producing amino ester **D** according to a  $S_N2$  substitution. An intermolecular transesterification between  $\beta$ -amino alcohol **I** and amino ester **D**

Table 3. Rearrangement of  $\beta$ -amino alcohols of type **I** in the presence of  $(CF_3CO)_2O$  as a catalyst.

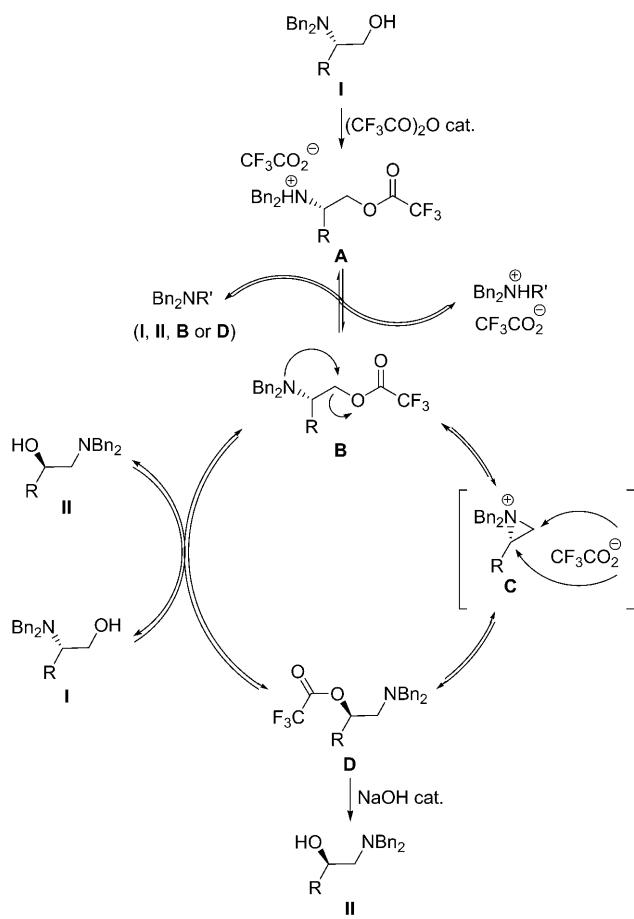
Entry	Substrates	Products	Catalytic conditions	Yield [%] ( <i>ee</i> [%]) <sup>[a]</sup> [yield [%] ( <i>ee</i> [%])] <sup>[b]</sup>	
				1) $(CF_3CO)_2O$ (0.2 equiv) THF, $\Delta$	2) NaOH (0.3 equiv)
1	<b>1a</b>	<b>2a</b>	180 °C, 2 h	98 (99) [99 <sup>[c]</sup> (99)]	
2	<b>1b</b>	<b>2b</b>	180 °C, 2 h	93 (99) [88 (99)]	
3	<b>1c</b>	<b>2c</b>	180 °C, 2 h	89 (–) [82 (–)]	
4	<b>1d</b>	<b>2d</b>	100 °C, 18 h	74 (99) [99 (99)]	
5	<b>1e</b>	<b>2e</b>	180 °C, 2 h	87 (99) [97 (99)]	
6	<b>1f</b>	<b>2f</b>	180 °C, 2 h	96 (99) [76 (99)]	
7	<b>1g</b>	<b>2g</b>	100 °C, 18 h	78 (99) [93 (99)]	
8	<b>1h</b>	<b>2h</b>	100 °C, 18 h	83 (99) [66 <sup>[d]</sup> (99)]	

[a] Catalytic conditions. [b] Stoichiometric conditions. [c]  $(CF_3CO)_2O$  (3.0 equiv),  $Et_3N$  (4.0 equiv), reflux, 37 h. [d]  $(CF_3CO)_2O$  (1.1 equiv),  $Et_3N$  (2.0 equiv).

could take place to form  $\beta$ -amino alcohol **II** and amino ester **B**, which could in turn be transformed into aziridinium **C** again. As species **I**, **II**, **B**, and **D** are in equilibrium, both the rearranged  $\beta$ -amino alcohol **II** and amino ester **D** are thermodynamic products. The use of NaOH (0.3 equiv) in the second step allows the saponification of the resulting catalytic amount of amino ester **D** releasing the rearranged  $\beta$ -amino alcohol **II** (Scheme 4).

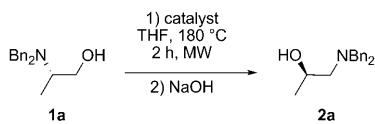
To understand the influence of the trifluoroacetate anion in the rearrangement,  $\beta$ -amino alcohol **1a** was treated with a catalytic amount of trifluoroacetic acid (Table 4, entry 2). After addition of NaOH,  $\beta$ -amino alcohol **2a** was surprisingly produced in 62% yield. The rearrangement of  $\beta$ -amino alcohol **1a** was then investigated with other acids, such as AcOH, HCl, *p*-toluenesulfonic acid (PTSA), and  $H_2SO_4$ . Among these acids tested, the best yield for the rearranged product **2a** was obtained using a catalytic amount of  $H_2SO_4$  (Table 4, entry 6). Whereas 20 mol % of  $(CF_3CO)_2O$  was necessary to reach complete conversion of  $\beta$ -amino alcohol **1a**, not more than 5 mol % of  $H_2SO_4$  was enough to obtain the same result.

When **1a** was heated at 180 °C for 2 h under microwave irradiation in the presence of  $H_2SO_4$  (5 mol %), **2a** was obtained in excellent yield (97%) and *ee* (99%) (Table 5, entry 1). Due to this result, these latter conditions were applied to  $\beta$ -amino alcohols **1a–h** and **1n** (Table 5).<sup>[10]</sup> For  $\beta$ -amino alcohols **1a–h**, the *ee*'s of the rearranged products were excellent and the yields were in between 65–97%, except for **1h** which was rearranged in 39% yield. Although



Scheme 4. Mechanism of the rearrangement of  $\beta$ -amino alcohols of type **I** in the presence of  $(CF_3CO)_2O$  as a catalyst.

Table 4. Influence of the catalyst on the rearrangement of  $\beta$ -amino alcohol **1a**.



[a] Determined by  $^1H$  NMR of the crude material.

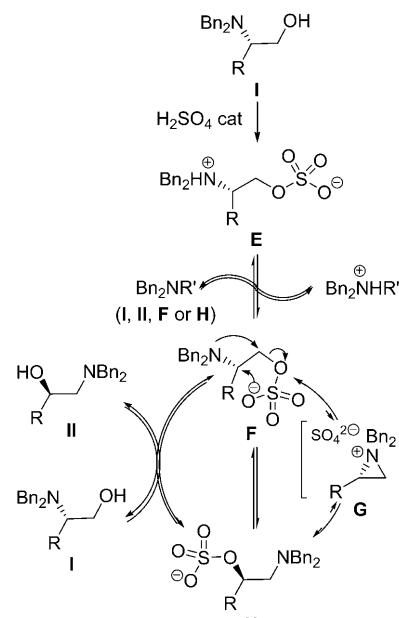
the yield and *ee* were lower than for the corresponding *N,N*-dibenzyl- $\beta$ -amino alcohol **1g** (65%, 95% *ee*), the rearrangement of compound **1n** (22% yield, 83% *ee*) has shown that the rearrangement of secondary *N*-benzyl- $\beta$ -amino alcohols was possible.

By using  $H_2SO_4$ ,  $\beta$ -amino alcohols of type **I** could be transformed into ammonium sulfate **E** (Scheme 5), which could be deprotonated by any tertiary amine present in the

Table 5. Rearrangement of  $\beta$ -amino alcohols of type **I** in the presence of  $H_2SO_4$  as the catalyst.

Entry	Substrates	Products	Yield [%]	<i>ee</i> [%]
1	<b>1a</b>	<b>2a</b>	97	99
2	<b>1b</b>	<b>2b</b>	95	99
3	<b>1c</b>	<b>2c</b>	96	—
4	<b>1d</b>	<b>2d</b>	81	99
5	<b>1e</b>	<b>2e</b>	94	99
6	<b>1f</b>	<b>2f</b>	88	99
7	<b>1g</b>	<b>2g</b>	65	95
8	<b>1h</b>	<b>2h</b>	39 <sup>[a]</sup>	99
9	<b>1n</b>	<b>2n</b>	22 <sup>[b]</sup>	83

[a]  $H_2SO_4$  (15 mol %), THF, 180 °C, 2 h, microwave irradiation. [b]  $H_2SO_4$  (30 mol %), THF, 180 °C, 6 h, microwave irradiation.

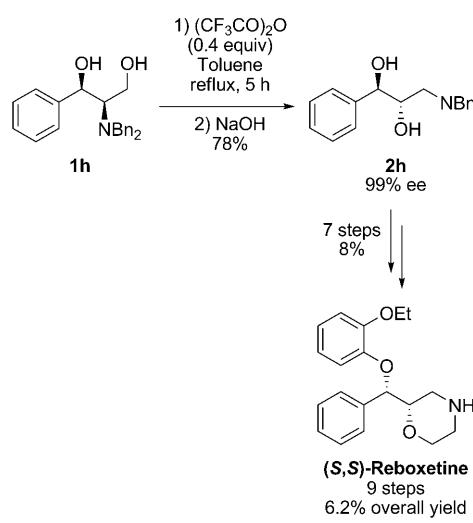


Scheme 5. Mechanism of the rearrangement of  $\beta$ -amino alcohols of type **I** in the presence of  $H_2SO_4$  as the catalyst.

reaction media (and most probably compounds of type **I**, **II**, **F** or **H**). Both an intramolecular nucleophilic substitution ( $S_Ni$ ) of the sulfate group by the amine functionality, and a nucleophilic attack of the sulfate group on the carbon bearing the nitrogen atom would release the rearranged amino sulfate **H**. A sulfate exchange between  $\beta$ -amino alcohol **I** and the rearranged amino sulfate **H** would produce the rearranged  $\beta$ -amino alcohol **II** and amino sulfate **F** (Scheme 5). This last sulfate would be transformed into the rearranged amino sulfate **H** until complete conversion of both  $\beta$ -amino alcohol **I** and amino sulfate **F**. As external nucleophiles, such as alcohols, thiols, or amines, cannot be introduced

during the process, the probability for the formation of aziridinium intermediate **G** is very low. This result seems in favor of a concerted transformation of amino sulfate **F** to amino sulfate **H**, as already described by Anker et al.<sup>[11]</sup> Besides, the formation of sulfate intermediate **E** was supported by the ability of  $\text{Py}\text{-SO}_3$  to catalyze the rearrangement, as **1a** was transformed to **2a** in 97% yield by using 5 mol % of  $\text{Py}\text{-SO}_3$ .<sup>[10]</sup> The high *ee*'s obtained for the rearranged *N,N*-dibenzyl-β-amino alcohols allow us to exclude the formation of a planar carbocation intermediate.

The rearrangement of β-amino alcohol **1h** to **2h** under catalytic conditions has been applied to the synthesis of (*S,S*)-reboxetine, a selective norepinephrine reuptake inhibitor, for which an equimolar mixture of (*S,S*)- and (*R,R*)-enantiomer is actually sold as an antidepressant.<sup>[12]</sup> We have to point out that in this case, the rearrangement was achieved on a gram scale in refluxing toluene without any microwave apparatus, showing that this rearrangement could be realized at the industrial scale. β-Amino diol **2h** was then transformed into (*S,S*)-reboxetine in seven steps (Scheme 6).<sup>[13]</sup> By using this strategy, (*S,S*)-reboxetine was synthesized in nine steps with 6.2% overall yield.



Scheme 6. Application of the rearrangement of β-amino alcohols to the synthesis of (*S,S*)-reboxetine.

## Conclusion

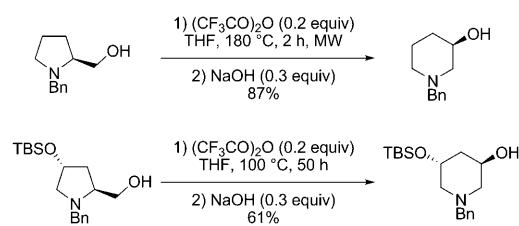
During our studies, the conditions allowing the rearrangement of β-amino alcohols of type **I** have been greatly improved: from stoichiometric to catalytic quantities of the major reagent  $[(\text{CF}_3\text{CO})_2\text{O}]$ , then from expensive  $(\text{CF}_3\text{CO})_2\text{O}$  to cheap and widely available  $\text{H}_2\text{SO}_4$ , which also allowed a reduction in the catalyst loading. Whatever the conditions used, the rearranged β-amino alcohols of type **II** were obtained in very good yields and *ee*'s. The present new conditions [catalytic quantities of  $(\text{CF}_3\text{CO})_2\text{O}$  or  $\text{H}_2\text{SO}_4$ ] offer opportunities to explore the reactivity of a great variety of β-amino alcohols and to transform them

into β-amino alcohols that contain biologically active compounds.

## Acknowledgements

Sanofi Aventis is greatly acknowledged for financial support (grant to T.-X.M.).

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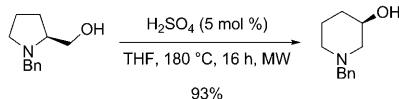
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Published online: December 10, 2008